



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
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**D350-567-113**  
**Job Sheet 195689**



**Part No:** D350-567-113

**Job Qty:** 3 pcs

**Part Name:** Replacement Exterior Super-Sized Window



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 5/29/19

**Job Tracking No:**

**Due Date:** 6/7/19

**Created By:** Marie Lajeunesse

**Type:** SOLD

**Description:** *order 16558*

**Note:** IIN-D350-567 REV.F IPP Rev:A 04-08-24 New Issue JLM IPP Rev:B 08-10-07 as per revD DD verified by: IPP  
REV:C 13.10.15 AS PER IIN REV.E DD VERF:JLM

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation              | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|------------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                        |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 110   | Packaging 1 - Pick Kit | 3 pcs | 6/7/19     |          | 0.00      | 0.00    | Packaging 1 - 1       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 2       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 3       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 4       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 5       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 6       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 7       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 8       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 9       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 10      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 11      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 12      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 13      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 14      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 15      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 16      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 17      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 18      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 19      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 20      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 21      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 22      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 23      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 24      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 25      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 26      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 27      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 28      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 29      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 30      |           |          |

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**Container No:** S191688



**Part:** D350-567-113

**Job No:** 195689

**Serial No/Batch:** S191688

**Revision:** F

**Inspector:**

**Exp Date:**

**Instructions:** TC STC SH92 - 18 Issue

FAA: STC SH989NE 09/06/30, FAA STC SH

|     |                             |       |        |           |                        |             |
|-----|-----------------------------|-------|--------|-----------|------------------------|-------------|
|     |                             |       |        |           | Packaging 1 - 31       |             |
|     |                             |       |        |           | Packaging 1 - 32       |             |
|     |                             |       |        |           | Packaging 1 - 33       |             |
|     |                             |       |        |           | Packaging 1 - 34       |             |
|     |                             |       |        |           | Packaging 1 - 35       |             |
|     |                             |       |        |           | Packaging 1 - 36       |             |
|     |                             |       |        |           | QC 4 - 28              |             |
|     |                             |       |        |           | QC 4 - 58              | DAS 58 9-89 |
| 120 | QC 4                        | 3 pcs | 6/7/19 | 0.00 0.00 | QC 4 - 69              |             |
|     |                             |       |        |           | QC 4 - 9               |             |
|     |                             |       |        |           | QC 4 - 46              |             |
|     |                             |       |        |           | QC 4 - 68              |             |
|     |                             |       |        |           | QC 4 - 72              |             |
|     |                             |       |        |           | QC 4 - 74              |             |
|     |                             |       |        |           |                        |             |
|     |                             |       |        |           |                        |             |
| 130 | Packaging 3-1 - Stock - B4B | 3 pcs | 6/7/19 | 0.00 0.00 | Packaging 3 - 1 - B4B  |             |
|     |                             |       |        |           | Packaging 3 - 2 - B4B  |             |
|     |                             |       |        |           | Packaging 3 - 3 - B4B  |             |
|     |                             |       |        |           | Packaging 3 - 4 - B4B  |             |
|     |                             |       |        |           | Packaging 3 - 5 - B4B  |             |
|     |                             |       |        |           | Packaging 3 - 6 - B4B  |             |
|     |                             |       |        |           | Packaging 3 - 7 - B4B  | DAS 58 9-89 |
|     |                             |       |        |           | Packaging 3 - 8 - B4B  |             |
|     |                             |       |        |           | Packaging 3 - 9 - B4B  |             |
|     |                             |       |        |           | Packaging 3 - 10 - B4B |             |
|     |                             |       |        |           | Packaging 3 - 11 - B4B |             |
|     |                             |       |        |           | Packaging 3 - 12 - B4B |             |
|     |                             |       |        |           | Packaging 3 - 13 - B4B |             |
|     |                             |       |        |           | Packaging 3 - 14 - B4B |             |
|     |                             |       |        |           | Packaging 3 - 15 - B4B |             |
|     |                             |       |        |           | Packaging 3 - 16 - B4B |             |
|     |                             |       |        |           | Packaging 3 - 17 - B4B |             |
|     |                             |       |        |           | Packaging 3 - 18 - B4B |             |
|     |                             |       |        |           | Packaging 3 - 19 - B4B |             |
|     |                             |       |        |           | Packaging 3 - 20 - B4B |             |
|     |                             |       |        |           | Packaging 3 - 20 - B4B |             |
|     |                             |       |        |           | Packaging 3 - 21 - B4B |             |
|     |                             |       |        |           | Packaging 3 - 22 - B4B |             |
|     |                             |       |        |           | Packaging 3 - 23 - B4B |             |
|     |                             |       |        |           | Packaging 3 - 24 - B4B |             |
|     |                             |       |        |           | Packaging 3 - 25 - B4B |             |
|     |                             |       |        |           | Packaging 3 - 26 - B4B |             |
|     |                             |       |        |           | Packaging 3 - 27 - B4B |             |
|     |                             |       |        |           | Packaging 3 - 28 - B4B |             |
|     |                             |       |        |           | Packaging 3 - 29 - B4B |             |
|     |                             |       |        |           | Packaging 3 - 30 - B4B |             |
|     |                             |       |        |           | Packaging 3 - 31 - B4B |             |
|     |                             |       |        |           | Packaging 3 - 32 - B4B |             |
|     |                             |       |        |           | Packaging 3 - 33 - B4B |             |
|     |                             |       |        |           | Packaging 3 - 34 - B4B |             |
|     |                             |       |        |           | Packaging 3 - 35 - B4B |             |
|     |                             |       |        |           | Packaging 3 - 36 - B4B | DAS 21 9-89 |
| 135 | DC - 1 - B4B                | 3 pcs | 6/7/19 | 0.00 0.00 | DC - 1 - B4B           |             |
|     |                             |       |        |           | DC - 2 - B4B           |             |
| 140 | QC 21 - FG                  | 3 pcs | 6/7/19 | 0.00 0.00 | QC 21 - FG - 21        |             |
|     |                             |       |        |           | QC 21 - FG - 70        | DAS 21 9-89 |
|     |                             |       |        |           | QC 21 - SA - 53        |             |

Part Op 110 - (Pick Kit) Pick Packing Kit \*\*\*ENSURE DT 8439 TEMPLATE IS INCLUDED\*\*\*  
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)  
 130 - (Identify as per dwg & Stock Location: \_\_\_\_\_) Identify and pack for shipping as per PPPD350-567-113  
 Location:FG032



135 - (Document Control) Photocopy bluefile & type labels per PPPD350-567-113 CHG003  
 140 - (QC21- Final Inspection - Work Order Release)

010465

## Job BOM

| Part / Item       | Component Name                       | Quantity       | Operation                  | Container  |
|-------------------|--------------------------------------|----------------|----------------------------|------------|
| 212-12            | Receptacles                          | 36 Ea (12 ea)  | 110-Packaging 1 - Pick Kit | 5190000    |
| 2600-6            | Camlock Stud                         | 36 Ea (12 ea)  | 110-Packaging 1 - Pick Kit | 5176526x30 |
| 2600-LW           | Washer, Camlock Retaining            | 36 Ea (12 ea)  | 110-Packaging 1 - Pick Kit | 5152651    |
| AN526C832R9       | Screw                                | 63 Ea (21 ea)  | 110-Packaging 1 - Pick Kit | 5163236    |
| D2463-0860        | 1/2" Seal-86"                        | 3 pcs (1 ea)   | 110-Packaging 1 - Pick Kit | 5187988    |
| D3290-041         | Replacement Exterior Window For -111 | 3 pcs (1 ea)   | 110-Packaging 1 - Pick Kit | 5172175    |
| DT8439            | Template                             | 3 (1 ea)       | 110-Packaging 1 - Pick Kit |            |
| FG-778150-550-ROL | 7781 9 oz Glass 50" x 125 yd         | 54 sf (18 ea)  | 110-Packaging 1 - Pick Kit | 5021234    |
| MS20426AD3-5      | Rivet                                | 72 Ea (24 ea)  | 110-Packaging 1 - Pick Kit | 514533     |
| MS21042L08        | Nut                                  | 63 Ea (21 ea)  | 110-Packaging 1 - Pick Kit | 5157102    |
| NAS1149DN832J     | Washer                               | 126 Ea (42 ea) | 110-Packaging 1 - Pick Kit | 5185074    |

5190024x6

## Job Allocations

| Operation                  | Component Part    | Required | Inventory | Allocated |
|----------------------------|-------------------|----------|-----------|-----------|
| 110-Packaging 1 - Pick Kit | 212-12            | 36       | 87        | 0         |
|                            | 2600-6            | 36       | 91        | 0         |
|                            | 2600-LW           | 36       | 164       | 0         |
|                            | AN526C832R9       | 63       | 559       | 0         |
|                            | D2463-0860        | 3        | 2         | 0         |
|                            | D3290-041         | 3        | 4         | 0         |
|                            | DT8439            | 3        | 0         | 0         |
|                            | FG-778150-550-ROL | 54       | 1,934     | 0         |
|                            | MS20426AD3-5      | 72       | 737       | 0         |
|                            | MS21042L08        | 63       | 622       | 0         |
|                            | NAS1149DN832J     | 126      | 1,876     | 0         |

## Part Specifications

Specifications could not be found.

Plex 5/29/19 3:22 PM Dart.lajeunesse.marie

Entered: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

Route update only ☐

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |                        |  |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------------------------|--|
| Job: _____<br><br>Part No. _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/> | <b>DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/><br/>           Machining <input type="checkbox"/><br/>           Large Fab <input type="checkbox"/> </div> <div>           Cross tube <input type="checkbox"/><br/>           Small Fab <input type="checkbox"/><br/>           Finishing <input type="checkbox"/> </div> <div>           Eng. (Non-AW) <input type="checkbox"/><br/>           Prod. Eng. Coord. <input type="checkbox"/><br/>           Rec/Store/Packaging <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/><br/>           Water Jet <input type="checkbox"/><br/>           Supplier Quality <input type="checkbox"/> </div> </div>                                                                                                                                                                                                                                                                                                              |  |                        |  |
| Date :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Sequence #:                                                                                                                       | QTY Affected :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  | MRB (QSI042)           |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                   | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |  |                        |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  | Completed By           |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  | Lead hand / Supervisor |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  | QC / QA Coordinator    |  |
| <b>Root Cause</b><br><br><div style="display: flex;"> <div style="flex: 1;">           Operator <input type="checkbox"/><br/>           Manufacturing Process <input type="checkbox"/><br/>           Equip/Tooling <input type="checkbox"/><br/>           Handling/Presservation <input type="checkbox"/><br/>           Material <input type="checkbox"/><br/>           Product Improvement <input type="checkbox"/><br/>           Process Improvement <input type="checkbox"/><br/>           Human Factors <input type="checkbox"/> </div> <div style="flex: 1;"> <input type="checkbox"/> Pressure/Forced<br/> <input type="checkbox"/> Bending<br/> <input type="checkbox"/> Crushing<br/> <input type="checkbox"/> Cracks<br/> <input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist<br/> <input type="checkbox"/> Marks/Chatter<br/> <input type="checkbox"/> Mislabeled         </div> </div> |                                                                                                                                   | <b>FAULT CATEGORY</b><br><br><div style="display: flex;"> <div style="flex: 1;"> <input type="checkbox"/> Contamination<br/> <input type="checkbox"/> Misaligned/off center<br/> <input type="checkbox"/> BOM/Route<br/> <input type="checkbox"/> Broken/Damage/Defect<br/> <input type="checkbox"/> Incomplete/Unclear Instructions<br/> <input type="checkbox"/> Drill Holes<br/> <input type="checkbox"/> Fit/Function         </div> <div style="flex: 1;"> <input type="checkbox"/> Power Loss/Surge<br/> <input type="checkbox"/> Folio/Program<br/> <input type="checkbox"/> Grain Direction<br/> <input type="checkbox"/> Weld<br/> <input type="checkbox"/> Wrong Stock Pulled<br/> <input type="checkbox"/> Out of Sequence<br/> <input type="checkbox"/> Off-set/Set-up         </div> <div style="flex: 1;"> <input type="checkbox"/> Positioned Wrong<br/> <input type="checkbox"/> Outside Tolerance<br/> <input type="checkbox"/> Drawing<br/> <input type="checkbox"/> Finish<br/> <input type="checkbox"/> Part Lost/Missing<br/> <input type="checkbox"/> Misread         </div> </div> |  |                        |  |
| Other/Details:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |  |                        |  |



## 5.0 PARTS LIST

| Qty<br>-015 | Qty<br>-017 | Qty<br>-025 | Qty<br>-027 | Qty<br>-111 | Qty<br>-117 | Part Number  | Description                                            |
|-------------|-------------|-------------|-------------|-------------|-------------|--------------|--------------------------------------------------------|
| X           |             |             |             |             |             | D350-567-015 | FLOOR WINDOW INSTALLATION (SMALL)                      |
|             | X           |             |             |             |             | D350-567-017 | FLOOR WINDOW INSTALLATION (SMALL)                      |
|             |             | X           |             |             |             | D350-567-025 | FLOOR WINDOW INSTALLATION (LARGE)                      |
|             |             |             | X           |             |             | D350-567-027 | FLOOR WINDOW INSTALLATION (LARGE)                      |
|             |             |             |             | X           |             | D350-567-111 | FLOOR WINDOW INSTALLATION (EXTRA LARGE)                |
|             |             |             |             |             | X           | D350-567-117 | FLOOR WINDOW INSTALLATION (EXTRA LARGE)                |
| 1           | 1           |             |             |             |             | D350-567-013 | REPLACEMENT WINDOW KIT (SMALL)                         |
|             |             | 1           | 1           |             |             | D350-567-023 | REPLACEMENT WINDOW KIT (LARGE)                         |
|             |             |             |             | 1           | 1           | D350-567-113 | REPLACEMENT WINDOW KIT (EXTRA LARGE)                   |
|             | 1           |             | 1           | 1           |             | D350-567-115 | INTERIOR FLOOR WINDOW KIT                              |
| 1           |             | 1           |             |             | 1           | D350-567-031 | INTERIOR FLOOR WINDOW KIT<br>(SLIDING DOOR COMPATABLE) |

| Qty<br>-013 | Qty<br>-023 | Qty<br>-113 | Qty<br>-115 | Qty<br>-031 | Part Number  | Description                                            |
|-------------|-------------|-------------|-------------|-------------|--------------|--------------------------------------------------------|
| X           |             |             |             |             | D350-567-013 | REPLACEMENT WINDOW KIT (SMALL)                         |
|             | X           |             |             |             | D350-567-023 | REPLACEMENT WINDOW KIT (LARGE)                         |
|             |             | X           |             |             | D350-567-113 | REPLACEMENT WINDOW KIT (EXTRA LARGE)                   |
|             |             |             | X           |             | D350-567-115 | INTERIOR FLOOR WINDOW KIT                              |
|             |             |             |             | X           | D350-567-031 | INTERIOR FLOOR WINDOW KIT<br>(SLIDING DOOR COMPATABLE) |
| 1           |             |             |             |             | D2125        | REPLACEMENT WINDOW, SMALL                              |
|             | 1           |             |             |             | D2942        | REPLACEMENT WINDOW, LARGE                              |
|             |             | 1           |             |             | D3290-041    | REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE               |
| 1           |             |             |             |             | D2126-0600   | SEAL                                                   |
|             | 1           |             |             |             | D2463-0750   | NEOPRENE SEAL                                          |
|             |             | 1           |             |             | D2463-0860   | NEOPRENE SEAL                                          |
|             | 9           | 12          |             |             | 2600-6       | ¼ TURN FASTENER                                        |
|             | 9           | 12          |             |             | 2600-LW      | WASHER                                                 |
|             | 9           | 12          |             |             | 212-12       | RECEPTACLE                                             |
|             | 22          | 21          |             |             | AN526C832R9  | SCREW (OR AN526C832-9, OR MS51957-126)                 |
|             | 44          | 42          |             |             | AN960JD8     | WASHER                                                 |
|             | 22          | 21          |             |             | MS21042L08   | NUT (OR MS21042-08)                                    |
|             | 18          | 24          |             |             | MS20426AD3-5 | RIVET                                                  |
| 2 SQ.<br>YD | 2 SQ.<br>YD | 2 SQ.<br>YD |             |             | N/A          | 9.7oz 7781 'S' GLASS UNIVERSAL WEAVE                   |
|             |             |             |             | 1           | D2463-0450   | NEOPRENE SEAL                                          |
|             |             |             |             | 1           | D3210-1      | DOUBLER                                                |
|             |             |             |             | 1           | D3211-1      | BRACKET                                                |
|             |             |             |             | 1           | D3212-1      | FLOOR WINDOW                                           |
|             |             |             |             | 1           | D3213-041    | DOOR ASSEMBLY                                          |
|             |             |             | 1           |             | D3293-1      | DOUBLER                                                |
|             |             |             | 1           |             | D3294-1      | BRACKET                                                |
|             |             |             | 1           |             | D3295-041    | FLOOR WINDOW                                           |
|             |             |             | 1           |             | D3296-041    | DOOR ASSEMBLY                                          |
|             |             |             | 1           |             | D2463-0530   | NEOPRENE SEAL                                          |
|             |             |             | 9           | 8           | AN526C632R12 | SCREW (OR AN526C632-12, OR MS51957-32)                 |
|             |             |             | 9           | 8           | AN960JD6     | WASHER                                                 |
|             |             |             | 9           | 8           | MS21042L06   | NUT (OR MS21042-06)                                    |
|             |             |             | 2           | 40          | MS20470AD4-5 | RIVET                                                  |
|             |             |             | 115         | 90          | MS20470AD4-6 | RIVET                                                  |
|             |             |             | 15          | 20          | MS20470AD4-7 | RIVET                                                  |

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